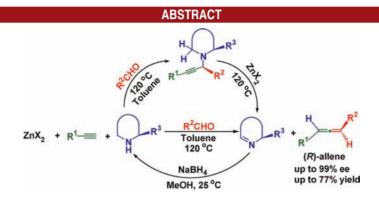
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## Highly Enantioselective Synthesis of Chiral Allenes by Sequential Creation of Stereogenic Center and Chirality Transfer in a Single Pot Operation

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Chiral allenes are readily accessed in a single pot operation in the reaction of terminal alkynes, aldehydes, chiral secondary amines, and zinc halides in good yields (up to 77% yield) and excellent enantioselectivities (up to 99% ee) in toluene at 120 °C. The reaction proceeds through initial formation of chiral propargylamine intermediates with creation of a new stereogenic center and subsequent chirality transfer via an intramolecular hydride shift to produce chiral allenes with high enantiomeric purities.

Chiral allenes are versatile synthons with the potential to provide excellent axis-to-center chirality transfer in organic synthesis. The chiral allene structural motifs are also

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present in several biologically active natural products and pharmaceuticals.<sup>2</sup> Many synthetic methods were reported for the preparation of racemic<sup>3</sup> and optically active allenes, <sup>4</sup> but generally the methods available to access enantiomerically enriched allenes require multistep synthetic operations. Recently, reports have appeared on enantioselective synthesis of chiral allenes from chiral propargylamines using silver(I) and gold catalysts involving a two-step synthetic protocol. <sup>5</sup> More recently, synthesis of racemic disubstituted allenes via a ZnI<sub>2</sub> promoted reaction of morpholine with aldehydes and terminal alkynes has been reported. 6a Very recently, a two-step method for the synthesis of chiral allenes involving prior preparation of chiral propargylamine intermediates has been reported. 6b We wish to report here a zinc halide promoted one-pot method for the enantioselective synthesis of chiral allenes (R)-8 with up to 99% ee, using 1-alkynes, aldehydes, and readily accessible chiral secondary amines 1–5.<sup>7,8</sup>

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Table 1. Reaction of 1-Decyne 6a and Benzaldehyde 7a with Chiral Amines 1-5 Promoted by Zinc Halides

$$Ph^{\text{Ph}} \xrightarrow{\text{N}} Ph \xrightarrow{\text{Ph}} Ph \xrightarrow{\text{N}} Ph \xrightarrow{\text{N}}$$

entry	amine	$\mathrm{ZnX}_2$ (equiv)	time (h)	yield	ee (%) <sup>c</sup>
1	1	${ m ZnI}_2(0.5)$	2	57	18
2	2	$\mathrm{ZnI}_{2}\left(0.5\right)$	2	72	66
3	3	$\mathrm{ZnI}_{2}\left(0.6\right)$	8	55	76
4	4	$\mathrm{ZnI}_{2}\left(0.6\right)$	4	65	95
5	5	$\mathrm{ZnBr}_{2}\left(0.7\right)$	10	65	98

<sup>a</sup> The reactions were carried out by taking amines 1, 2, 4, 5 (1.0 mmol) or 3 (0.5 mmol), ZnX<sub>2</sub> and 1-decyne 6a (1.1 or 1.0 mmol with amine 3 and 4) in toluene (3 mL) at 25 °C, heating for 10 min at 120 °C, followed by addition of the aldehyde (1 mmol) at 25 °C and heating to 120 °C in 45 min and further stirring at 120 °C for the required time. Heating all components together at 120 °C gives the (R)-allene 8aa in lower ee (by about 10%). The reaction was stopped as soon as tlc analysis indicated the absence of benzaldehyde. <sup>b</sup> Isolated yield. <sup>c</sup> The % ee was determined by HPLC analysis on a chiralcel OD-H or OJ-H column.

Initially, we have examined this ZnCl<sub>2</sub>, ZnBr<sub>2</sub>, and ZnI<sub>2</sub> promoted chiral allene synthesis using chiral secondary amines 1-5, 1-decyne 6a, and benzaldehyde 7a at 120 °C. Optimum results obtained are summarized in Table 1, and the results obtained using different amounts of zinc halides are given in Table S1 in the Supporting Information.<sup>8</sup> Whereas the  $C_2$  symmetrical chiral amine  $1-ZnI_2$  reagent system gave the allene (R)-8aa<sup>9</sup> in 57% yield with only 18% ee, the  $C_1$  symmetrical amine 2 afforded the allene (R)-8aa in higher yield (72%) and selectivity (66% ee) (Table 1, entries 1 and 2).8 The chiral 2,3-diphenyl-piperazine 3 and ZnI<sub>2</sub> combination gave the allene (R)-8aa in 55% yield with 76% ee, and the chiral N-benzyl-2,3-diphenyl-piperazine  $4-ZnI_2$  (0.6 equiv) combination gave the allene (R)-8aa in higher yield (65%) and selectivity (95% ee) (Table 1, entries 3 and 4). The chiral (S)-diphenyl-prolinol (DPP)  $5-ZnBr_2$  (0.7 equiv) combination also gave the allene (R)-8aa in comparable yields and selectivity (65% yield and 98% ee, Table 1, entry 5).

The chiral amines 4 and 5 gave better results in this transformation compared to the amine 2 (Table 1 and Table S2 in Supporting Information). Surprisingly, in the

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case of phenylacetylene 6g, the chiral amines 2 and 4 gave the allene (R)-8ga in 48% yield, 46% ee and 48% yield, 94% ee, respectively (Table S2)<sup>8</sup> but (S)-DPP 5 gave only a mixture of unidentifiable products. Since the chiral (S)-DPP 5 can be readily accessed from (S)-proline<sup>7a</sup> and both enantiomers of the DPP 5 are commercially available, we have examined the scope of this transformation with various substrates using (S)-DPP 5 (Table 2).

(S)-DPP 5, ZnBr<sub>2</sub>, and substituted benzaldehydes 7 react with 1-decyne 6a to give the corresponding (R)allenes 8 in 50-70% yields and 82-98% ee (Table 2, entries 1-7). The chloro and cyano substituted alkynes 6c and 6d react with benzaldehyde 7a to give the allenes (R)-8ca and (R)-8da in 62% and 69% yields, 93% and 99% ee, respectively (Table 2, entries 10 and 11). Whereas the unprotected propargyl alcohol reacts with benzaldehyde 7a to give only a complex mixture of products under these conditions, the corresponding benzovl ester leads to the formation of the N-benzoyl derivative of the (S)-DPP and the corresponding allene was not formed. Fortunately, the p-nitrobenzyl ether derivative **6e** gave the allene (R)-**8ea** in 64% yield and 99% ee (entry 12, Table 2). Also, the envne 6f gave the allene (R)-8fa in 51% yield and 99% ee (entry 13, Table 2).

Thiophene-2-aldehyde 7i also reacts with alkynes 6a, 6c, and 6d to give the corresponding allenes (R)-8ai, (R)-8ci, and (R)-8di in reasonable yields and selectivity (entries 14–16, Table 2). The allene (R)-8aj is obtained in 35% yield and 86% ee (entry 17, Table 2) after 2 h in the reaction of furfural 7j and 1-decyne 6a with ZnBr<sub>2</sub> at 120 °C, but only a complex mixture of unidentifiable products remained after a 4 h reaction.

The aliphatic aldehydes 7k, 7l, and 7m react with the 4-phenyl-1-butyne 6b, cyano substituted alkyne 6d, and p-nitrobenzyl propargyl ether **6e** to give the allenes (R)-**8bk**, (R)-8dl, and (R)-8em in 48%-59% yield and 92%-99%ee (Table 2, entries 18, 19, and 21). Simple alkynes like 1-decyne 6a react with the aliphatic aldehydes, but chromatographic separation of the mixtures containing the allenic products was somewhat difficult in the absence of chromophoric groups in these cases. The use of ethyl propiolate lead to a complex mixture of products in the reaction with benzaldehyde 6a with the chiral amine 5. Also, substrates like cinnamaldehyde, N-methyl-2-formylindole, and acetophenone gave only complex mixtures of unidentifiable products in the reaction with 1-decyne under the reaction conditions.

We have also carried out a series of experiments to isolate the propargylamine intermediates that are expected to form in this transformation (Schemes 1 and S1).<sup>6,8</sup> We have observed that the propargylamine intermediates are also readily converted to the allene (R)-8aa upon reaction with zinc halides (Schemes 1 and S1).8 Also, the imine byproducts could be easily converted to the starting chiral amines by simple borohydride reduction without any change in enantiomeric purity.8

A tentative mechanism outlined in Scheme 2 could be considered for this transformation based on previous reports<sup>5,6,10</sup> and the relative configuration of chiral propargylamine intermediates.<sup>11</sup> The initially formed alkynylzinc species 12 would attack the Re-face of iminium ion

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**Table 2.** Synthesis of Chiral Allenes 8 by  $ZnBr_2$  Promoted Reaction of Chiral Amine 5 with Substituted 1-Alkynes 6 and Aldehydes  $7^a$ 

entry	alkyne 6, aldehyde 7, time (h)	( <i>R</i> )-allene	8	yield (%) <sup>b</sup>	ee (%) <sup>c</sup>	entr	alkyne <b>6</b> , y aldehyde <b>7,</b> time (h)	( <i>R</i> )-allene	8	yield (%) <sup>b</sup>	ee (%) <sup>c</sup>
1	6a,7b, 14 $R^1 = nC_8H_{17}$ $R^2 = pBrPh$	Н Рh-рВ nC <sub>8</sub> H <sub>17</sub> Н		68	90		6d,7a, 6 $R^1 = NC(CH_2)_3$ $R^2 = Ph$	$H$ $Ph$ $NC(H_2C)_3$ $H$	8da	69	99
2	<b>6a, 7c, 14</b> $R^1 = nC_8H_{17}$ $R^2 = Ph-pCl$	H Ph-pC	l 8ac	65	90	12	6e,7a, 13 $R^1 = pNO_2PhCH_2OCH$ $R^2 = Ph$ p-NO <sub>2</sub> Ph	$H_2$ $H_2$ $H_3$ $H_4$ $H_4$ $H_5$ $H_4$ $H_5$	8ea	64	99
3	<b>6a,7d,</b> 9 $R^1 = nC_8H_{17}$ $R^2 = Ph-pF$	H-pF nC <sub>R</sub> H <sub>17</sub> H	8ad	70	90		6f,7a, 8 R <sup>1</sup> = 1-Cyclohexenyl R <sup>2</sup> = Ph	H Ph	8fa	51	99
4	<b>6a,7e,</b> 13 $R^1 = nC_8H_{17}$ $R^2 = Ph-pCF_3$	H Ph-pC	F <sub>3</sub> 8ae	60	82		<b>6a,7i,</b> 16 $R^1 = nC_8H_{17}$ $R^2 = 2$ -Thiophenyl	H S	8ai	62	92
5	<b>6a,7f,</b> 13 $R^1 = nC_8H_{17}$ $R^2 = Ph-mOCH_3$	H Ph-mOO	CH <sub>3</sub> 8af	58	94		6c,7i, 14, $R^1 = Cl(CH_2)_3$ $R^2 = 2$ -Thiophenyl	H S CI(H <sub>2</sub> C) <sub>3</sub> H	8ci	52	88
6	6a,7i, 12 R <sup>1</sup> = nC <sub>8</sub> H <sub>17</sub> R <sup>2</sup> = Ph-mCH <sub>3</sub>	H Ph-mC	CH <sub>3</sub> 8ag	60	90		<b>6d,7i,</b> 14 $R^1 = NC(CH_2)_3$ $R^2 = 2$ -Thiophenyl	$H \longrightarrow S$ $NC(H_2C)_3 \qquad H$	8di	52 <sup>d</sup>	
7	<b>6a,7j,</b> 17 $R^1 = nC_8H_{17}$ , $R^2 = Ph-pCH_3$	H Ph-pCl	H <sub>3</sub> 8ah	50	90		<b>6a,7j,</b> 2 $R^1 = nC_8H_{17}$ $R^2 = 2$ -Furanyl	nC <sub>8</sub> H <sub>17</sub>	8aj	35	86
8	6b,7a, 14 R <sup>1</sup> = PhCH <sub>2</sub> CH <sub>2</sub> , R <sup>2</sup> = Ph	H Ph	8ba	61	93		<b>6e,7k,</b> 22 $R^1 = pNO_2PhCH_2OCH$ $R^2 = nC_4H_9$ $\rho$ -No		8ek	59	98
9	<b>6b,7b,</b> 14 R <sup>1</sup> = PhCH <sub>2</sub> CH <sub>2</sub> , R <sup>2</sup> = Ph- <i>p</i> Br	PhCH <sub>2</sub> CH <sub>2</sub> H	r 8bb	55	88		<b>6d,7l,</b> 20 $R^1 = NC(CH_2)_3$ , $R^2 = iC_3H_7$	$ \begin{array}{c}                                     $	<sup>7</sup> 8dl	59 <sup>d</sup>	
10	6c,7a, 8 R <sup>1</sup> = Cl(CH <sub>2</sub> ) <sub>3</sub> R <sup>2</sup> = Ph	PhCH <sub>2</sub> CH <sub>2</sub> H  H Ph	8ca	62	93		<b>6e,7l,</b> 20 $R^1 = pNO_2PhCH_2OCH$ $R^2 = iC_3H_7$ p-N	$I_2$ $O_2$ PhCH $_2$ OCH $_2$ $I_2$ $I_3$ $I_4$ $I_5$ $I_6$ $I_7$ $I_8$ $I$	8el	48	99
	K - LII	Cl(H <sub>2</sub> C) <sub>3</sub> H					<b>6b,7m,</b> 12 R <sup>1</sup> = PhCH <sub>2</sub> CH <sub>2</sub> R <sup>2</sup> = Cyclohexyl	PhCH <sub>2</sub> CH <sub>2</sub>	8bm	51	84

<sup>&</sup>lt;sup>a</sup> The reactions were carried out by taking amine **5** (1.0 mmol), ZnBr<sub>2</sub> (0.7 mmol), and 1-alkyne (1.1 mmol) in toluene (3 mL) at 25 <sup>a</sup>C following the sequence of addition of reagents as outlined under Table 1. <sup>b</sup> Isolated yield. <sup>c</sup> The % ee was determined by HPLC analysis on a chiralcel OD-H, OJ-H or OB-H column. <sup>d</sup> Optically active (*R*)-allenes were obtained in these cases, but the ee's could not be determined as the corresponding racemic allenes could not be resolved using the available OD-H, OJ-H, OB-H, AD-H, or AS-H chiral HPLC column.

**14a** formed *in situ* to yield the propargylamine **16**. Subsequent 1,5-hydride transfer<sup>5,6</sup> and elimination of  $ZnBr_2$  could afford the allene (R)-**8** and the imine **10** (Scheme 2). The

chiral amines **4** and **5** give better enantioselectivity in this transformation compared to the amine **2** (Tables 1, 2, and Table S2) which may be due to coordination of the additional amino or hydroxyl moieties present in the amines **4** and **5** with the zinc halide in the transition states. Such hydroxyl moiety coordinations with  $ZnBr_2$  in the transitions states **15** and **17** for the transformation using (*S*)-DPP **5** are shown in Scheme 2.

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Scheme 1. Propargylamine Intermediate and Imine Byproduct

Scheme 2. Plausible Reaction Mechanism

We have observed that the enantioselectivity is also affected by the sequence of addition of reagents (Table 1, footnote a).8 Whereas heating the chiral amine DPP 5, ZnBr<sub>2</sub>, and 1-decyne in toluene for 10 min at 120 °C, followed by addition of the aldehyde at 25 °C and further stirring at 120 °C for 10 h, gave the (R)-allene 8aa in 65% vied and 98% ee (Table 1, entry 5), heating all the components together at 120 °C afforded the (R)-allene 8aa only in 86% ee and 63% yield (Scheme 3). We have carried out experiments to account for this observation (Scheme 3). When the amine 5, 1-decyne 6a, and benzaldehyde 7a were heated with ZnBr2 in toluene at 120 °C only for 15 min, the oxazolidine 18<sup>12</sup> was isolated in 30% yield (Scheme 3). The oxazolidine 18 was also obtained in 62% yield by heating the amine 5 and benzaldehyde 7a in toluene at 120 °C for 1 h which further illustrates the ease of formation of this intermediate upon heating (Scheme 3).

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Scheme 3. Oxazolidine Intermediate 18 and Its Reaction with ZnBr<sub>2</sub> and 1-Decyne 6a

Interestingly, this oxazolidine intermediate **18** reacts with 1-decyne **6a** and  $ZnBr_2$  at 120 °C to give the (R)-allene **8aa** only in 85% ee and 52% yield (Scheme 3).

Presumably, when all the components are heated together, the predominant reaction is between the amino alcohol DPP 5 and benzaldehyde 7a to give the iminium ion species 14a (Scheme 2) which could cyclize to give the oxazolidine 18 (Scheme 3) in the absence of the alkynylzinc bromide 12. The oxazolidine 18 could then deprotonate the alkyne—ZnBr<sub>2</sub> complex 11<sup>10b</sup> (Scheme 2), and the resulting alkynylzinc species 12 could directly attack the oxazolidine 18, leading to a different enantioselectivity in the formation of the allene 8aa. Further studies on the preparation and reactions of various intermediates expected to be involved in this transformation (Schemes 2 and 3) would help in understanding the mechanism and enantioselectivity.

In summary, since the chiral amines employed here are readily accessible <sup>7,8</sup> and both enantiomers of the DPP **5** are also commercially available, the methods described for the synthesis of chiral allenes have good synthetic potential. Moreover, the methods disclosed here for isolation of the propargylamine intermediates and subsequent zinc halide promoted conversion to chiral allenes **8aa** (Schemes 2 and S2) illustrate the scope of this synthetic protocol for further development.

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Supporting Information Available. Tables S1 and S2, Scheme S1, experimental procedures, physical constant data, <sup>1</sup>H and <sup>13</sup>C NMR data, ORTEP diagram, and HPLC analysis profiles. This material is available for free of charge via the Internet at http://pubs.acs.org.

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The authors declare no competing financial interest.